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ABSTRACT

A roll stand for rolling bar-shaped or tubular stock, having a stand housing, having at least one roll which is arranged on a roll shaft rotatably mounted in the stand housing and is connected in a rotationally fixed manner to the roll shaft via a frictional connection, in which roll stand the roll is held in its axial position on the roll shaft in a positive-locking manner by sleeve elements adjoining axially with respect to the roll shaft.